

## Typical Physical Properties for Primary Paper Grades

Grade	Basis Weight	Caliper Inches	Rapidity Mls/Min	Retention Microns	Grade	Basis Weight	Caliper Inches	Rapidity Mls/Min	Retention Microns
244	70	0.0185	11	2.5	950	25	0.0078	14	2
320	200	0.0975	220	14	*961	35	0.0170	360	40
*615	20	0.0105	235	25	*962	20	0.0100	245	27
623	70	0.0260	200	17	*963	54	0.0285	440	30
*633	70	0.0400	435	31	*967	70	0.0400	475	33
901	140	0.0500	60	1.5	*968	50	0.0275	600	40
904	85	0.0300	70	2	973	95	0.0345	135	16
906	140	0.0550	50	1.6	*^986	75	0.0400	100	10
909	20	0.0065	65	3	1278	35	0.0195	1400	45
923	70	0.0260	200	20	*1337	48	0.0250	200	24
*933	70	0.0400	435	27	*1338	64	0.0300	100	20
*934	54	0.0310	435	30	*1384	44	0.0230	450	31
*^938	54	0.0275	200	14					

Retention is the nominal 98% efficiency, measured with a particle counter.  
Basis Weight is the weight, in pounds, of 500 sheets 20" x 20"

^Denotes unbleached paper

All data listed are typical properties. For specific grade information, please call or fax for data sheets.

## Typical Physical Properties for Secondary Paper Grades

Grade	Basis Weight	Caliper Inches	Rapidity Mls/Min	Retention Microns	Grade	Basis Weight	Caliper Inches	Rapidity Mls/Min	Retention Microns
222	83	0.0325	180	18	*992	13	0.0060	130	43
*617	35	0.0205	360	35	1329	75	0.0245	60	3
627	85	0.0290	85	4	*1336	22	0.0110	180	35
^928	75	0.0250	85	6	1388	26	0.0075	55	3
*^985	25	0.0125	180	24					

Retention is the nominal 98% efficiency, measured with a particle counter.  
Basis Weight is the weight, in pounds, of 500 sheets 20" x 20"

^Denotes unbleached paper  
\* Denotes creped paper

Secondary grades are manufactured when in-house orders exceed 2,000 pounds, generally every 4 to 8 weeks.

**Many other grades are available. 2,000 pound minimum order required.**